

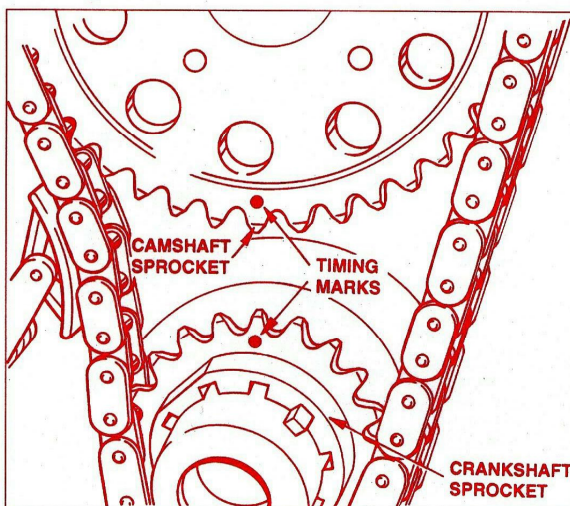
Nornda Automotive

Assembly Instructions

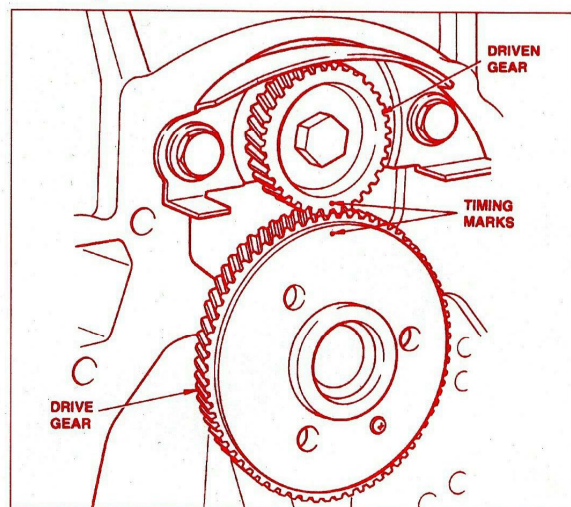
To Suit: Holden VP V6

1. Remove the Balance Shaft
2. Use only genuine timing cover gasket that is 030" thick and is steel reinforced.
3. Machine 030" off the back of the oil pump cover.
4. Make sure both sprockets align with the aid of a straight edge.
5. Refer to drawing #1 for timing marks of the gears set
6. Refer to drawing #2 for balance shaft gears

Drawing #1



Drawing #2



Lubrication:

For Maximum chain life, lubrication is necessary. When R.P.M. increases, chain lubrication must also increase. In order to reduce wear, a good lubricant must form a film over the contacting surfaces. Excessive wear can cause the chain to lengthen to the point of damaging the sprocket teeth and destroying the timing chain drive

